

CX-400 Series Selection CX-400 series sensors solves all your sensing troubles.

| Long range sensing desired | | | | • ••••• |
|--|---|--|---|----------------|
| | | Thru-beam type | Longest in its class with a distance of 15 m 49.213 ft | CX-412 |
| 100 | | Rertroreflective type | Longest in its class with a distance of 5 m 16.404 ft | CX-493 |
| 1 0 | | Diffuse reflective type | Long sensing range 800 mm 31.496 in | CX-422 |
| Small parts sensing desired | | Fit slit for thru-beam type | Minimum size for sensing object ϕ 0.5 mm ϕ 0.020 in with slit fitted | CX-411 |
| | | Diffuse reflective • narrow-view type | LED light source realizes a spot diameter of approx. $\phi 2 \text{ mm } \phi 0.079 \text{ in}$ | CX-423 |
| | | Adjustable range reflective type | Approx. $\phi 2 \text{ mm } \phi 0.079 \text{ in spot unaffected}$ by background objects | CX-441 |
| Minute height difference discernment desired |] | | | |
| (Background present) | | Adjustable range | High precision, 0.4 mm 0.016 in height difference sensing possible | CX-441/443 |
| | | reflective type | Long sensing range 300 mm 11.811 in / 100 mm 3.937 in | CX-442/444 |
| | | | | |
| Glossy object sensing desired | | Thru-beam type | Sensing range 15 m 49.213 ft / 10 m 32.808 ft | CX-411/412 |
| | | Rertroreflective type | Polarizing filter built-in | CX-491 |
| | | Adjustable range reflective type | FGS function ensures stable sensing | CX-44 |
| Area prone to dirt and dust |] | | | |
| | | Thru-beam type | Uses penetrating infrared light | CX-412 |
| | | Adjustable range reflective type | Judgment based on incidence angle to avoid light-receiving amount swaying | CX-44 |
| | | | | |
| Oil is scattered about | | Thru-beam type | Uses acrylic for lens surface for superior oil resistance | CX-41□ |
| and the second | | Diffuse reflective type | Uses acrylic for lens surface for superior oil resistance | CX-42 |
| Carlos I | | Rertroreflective type | Uses acrylic for lens surface for superior oil resistance | CX-49 |
| Simple light beam axis adjustment desired |] | | | |
| | | Diffuse reflective • narrow-view type | The bright spot makes the beam axis clearly visible | CX-423 |
| | | Adjustable range reflective type | The bright spot makes the beam axis clearly visible | CX-44 |
| | | | | |
| Precise transparent object sensing desired | _ | | | |
| | | Rertroreflective type | High precision type with built-in special transparent object circuit | CX-481 |
| | | | Built-in special transparent object circuit. Long sensing range 2 m 6.562 ft. | CX-482 |
| |] | | | |

'Strong' against even the harshest conditions guarantees reliability.

Strongest in its class

Strong against oil and coolant liquids * As of April 2004 and based on research conducted by SUNX. CX-41 /42 /49

The lens material for the thru-beam type, retroreflective type (excluding the **CX-48**) and the diffuse reflective type are made of a strong acrylic that resists the harmful effects of coolants. These sensors can be used with confidence even around metal processing machinery that disperses oil mists. The protection mechanism also conforms to IP67 (IEC).



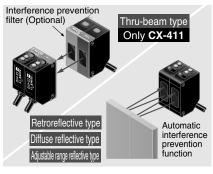
Strong against ethanol CX-44

A strong, ethanol resistant polycarbonate was used for the front and display covers. Safe even for installing near food processing machinery that disperses ethanol based detergents. The protection mechanism also conforms to IP67 (IEC).



Strong against interference

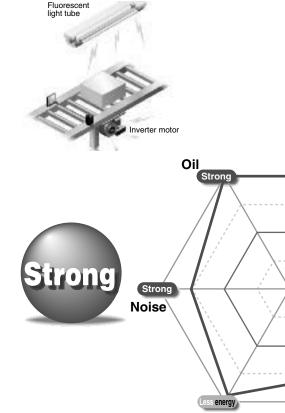
The interference prevention function lets two sensors to be mounted close together precisely.



Strong even in cold environments Stable performance can be maintained even in environments of -25 °C -13 °F.

Strong against noise

Significantly stronger against inverter light and other extraneous light as well as high frequency and electromagnetic noise generated by high-pressure inverter motors and other devices.

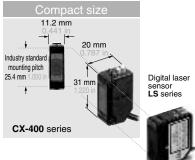


Power consumption

The ideal sensors that are people and environmentally friendly are born from the concept of 'less' waste.

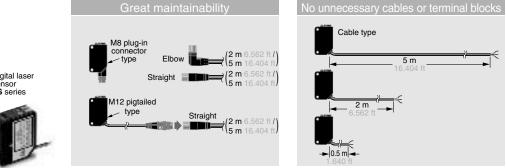
Less space

The sensors are compact in size at W11.2 \times H31 \times D20 mm W0.441 \times H1.220 \times D0.787 in. The mounting pitch is also at the world standard size of 25.4 mm 1.000 in.



Less processing

M8 plug-in connector type and M12 pigtailed type are available. This contributes to less time spent in setting up. In addition, cable types are available with cable lengths of 0.5 m 1.640 ft, 2 m 6.562 ft and 5 m 16.404 ft. This results in less wastage.

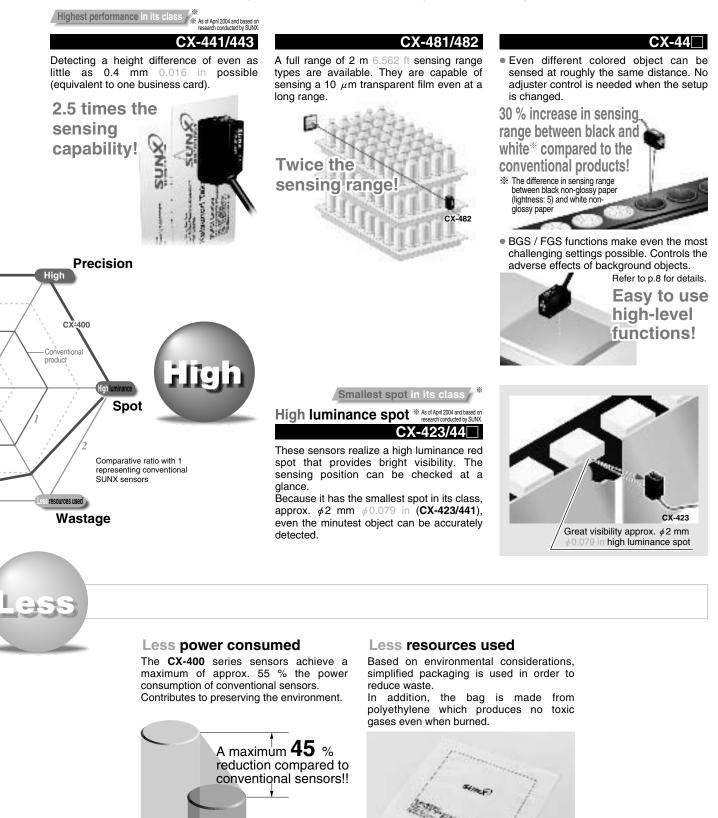


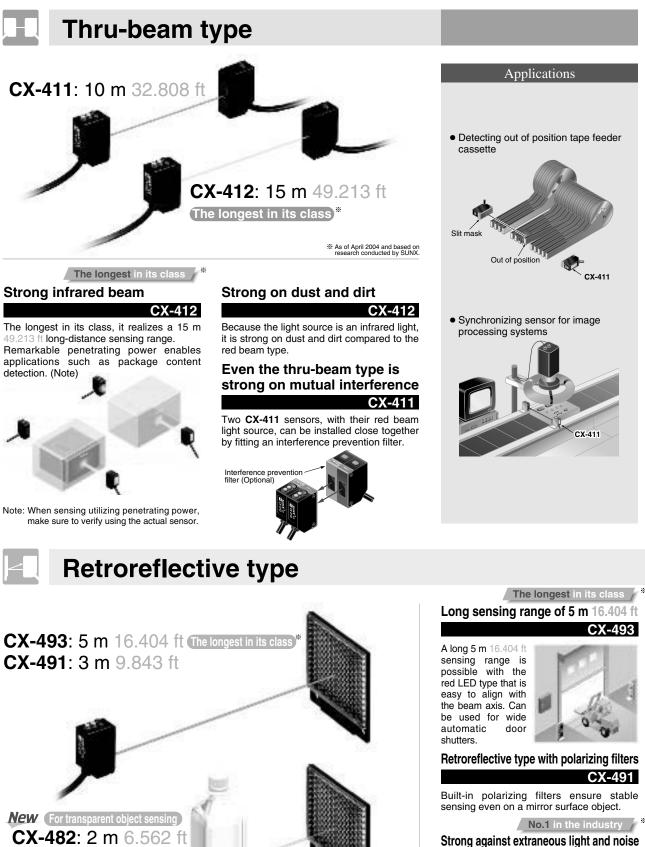
SUNX

The new standard sensors for the 21st Century provide 'high' performance detection.

High precision optics and high performance special circuitry

SUNX s unique optical systems and specially designed electronic circuits provide stable sensing of even the minutest height difference and the thinnest transparent film.





nst extraneous light and hoise CX-491

Two sensors can be mounted close together

The interference prevention function lets two sensors of any type to be mounted close together precisely.

※ As of April 2004 and based on research conducted by SUNX.

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CX-481: 0.5 m 1.640 ft

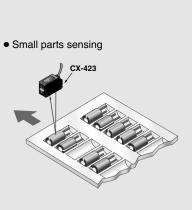
SUNX

Diffuse reflective type

CX-422: 800 mm 31.496 in **CX-421**: 300 mm 11.811 in CX-424: 100 mm 3.937 in

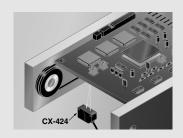


Narrow-view type 2.756 to 7.874 in



Applications

 Passage confirmation on substrate conveyance equipment



Smallest spot in its class

Beam axis alignment made easy with a high luminance spot beam CX-423

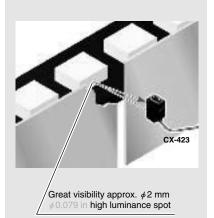
These sensors realize a high luminance red LED spot that provides bright visibility enabling the sensing position to be checked at a glance.

Because it has the smallest spot in its class, approx. $\phi 2 \text{ mm } \phi 0.079 \text{ in}$, even the minutest object can be accurately detected.

Reduction of volume adjustment labor

Because these sensors possess many variations depending on the sensing range, enables you to make optimal volume adjustment easily.

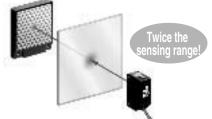
※ As of April 2004 and based on research conducted by SUNX.



Introducing the transparent New object sensing type sensor

CX-48□

Our unique optical system and transparent object sensing circuitry provide stable sensing of even thinner transparent objects than the conventional models.



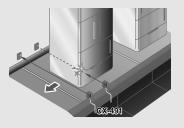
Transparent objects detectable with CX-48 (Typical examples)

| Sensing object | Sensing object s | |
|----------------------|--|------------------------------------|
| Glass sheet | 50 1.969 | t=0.7 t=0.028 |
| Cylindrical glass | ¢50 ¢1.969 ℓ =50 ℓ=1.969 | t=1.3 t=0.051 |
| Acrylic board | 50 1.969 | t=1.0 t=0.039 |
| Styrol (Floppy case) | 50 1.969 | t=0.9 t=0.035 |
| Food wrapping film | 50 1.969 | $t = 10 \ \mu m \ t = 0.394 \ mil$ |
| Cigarette case film | 50 1.969 | $t = 20 \ \mu m \ t = 0.787 \ mil$ |
| Vinyl sack | 50 1.969 | $t = 30 \ \mu m \ t = 1.181 \ mil$ |
| Pet bottle (500mℓ) | ¢66 ¢2.598 | |
| | | |

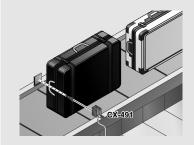
Pet bottle (500m?) 466 #2598 Reflector setting range CX-481:300 to 500 mm 11.811 to 19.885 in, CX-482:1 to 2 m 3.281 to 6.562 th (with the RF-230 reflector at the optimum condition (Note)) Each object should pass across the beam at the center between the sensor and the reflector. *2*: Length of cylindrical glasses t: Thickness of sensing object Note: The optimum condition is defined as the condition in which the sensitivity level is set such that the stability indicator just lights up when the object is absent.



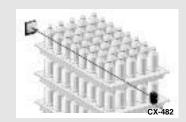
Sensing glossy white electric appliances



• Passage confirmation of object on a conveyor belt



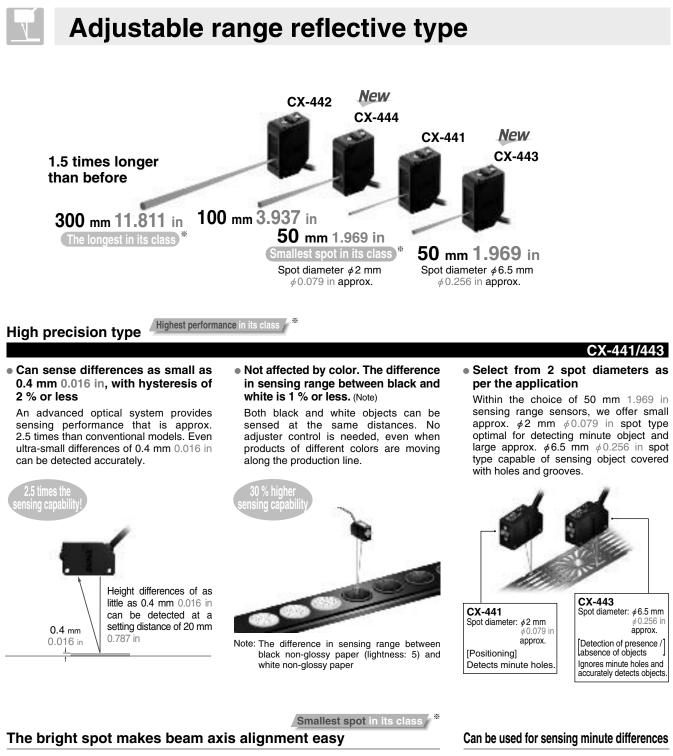
· Sensing plastic bottles stacked on pallets



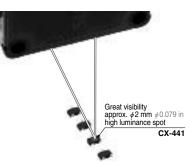
• Detecting transparent film



SUNX)



These sensors realize a high luminance red spot that provides bright visibility. The sensing position can be checked at a glance. Because the **CX-441** sensor has the smallest spot in its class, approx. $\phi 2 \text{ mm } \phi 0.079 \text{ in}$, even the minutest object can be accurately detected.

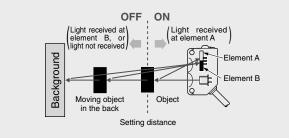


Equipped with a 5-turn adjuster so that even challenging range settings can be handled with ease.



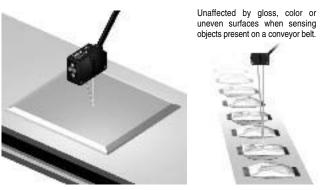
BGS / FGS functions make even the most challenging settings possible! For details on the operation of the BGS / FGS functions, refer to p.24, 'PRECAUTIONS FOR PROPER USE'.

The BGS function is best suited for the following case **Background not present Background present** FGS BGS When object and background are separated When the object is glossy or uneven Not affected if the background color changes or someone passes behind the conveyor. SUNY **BGS (Background suppression) function** The sensor judges that an object is present when light is received at position A of the light-receiving element (2-segment element). This is useful if the object and background are far apart. The distance adjustment method is the same as the conventional adjustment method for adjustable range reflective type sensors.



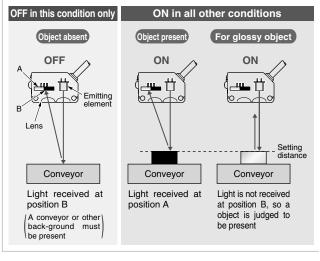
The FGS function is best suited for the following case

When object and background are close together



FGS (Foreground suppression) function

The sensor judges that an object is present when no light is received at position B of the light-receiving element (2segment element). Accordingly, even objects that are glossy can be sensed. This is useful if the object and background are close together, or if the object being sensed is glossy.



 Small tablet sensing Detects minute objects unaffected by glossy background objects. Uses FGS function.



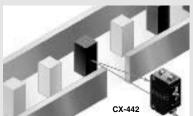
 Biscuit sensing Stable sensing even for thin objects. Uses FGS function.

Applications



Passage confirmation

Not affected by color variations in objects and background objects. Uses BGS function.



ORDER GUIDE

| - | | | Mode | el No. | Emitting |
|---|------------|--|------------|------------|--------------|
| Туре | Appearance | Sensing range | NPN output | PNP output | element |
| Thru-beam sensing | | 10 m 32.808 ft | CX-411 | CX-411-P | Red LED |
| Thru-I Long sensing range | | 15 m 49.213 ft | CX-412 | CX-412-P | Infrared LED |
| With polarizing filters | | 3 m 9.843 ft (Note 1) | CX-491 | CX-491-P | Red LED |
| Retroreflective Thru-I varent Long sensing With polarizing Long sensing ising range | | 5 m 16.404 ft (Note 1) | CX-493 | СХ-493-Р | |
| Retrore For transparent object sensing | | 50 to 500 mm 1.969 to 19.685 in (Note 1) | CX-481 | CX-481-P | Infrared LED |
| For tran object s | | 0.1 to 2 m 0.328 to 6.562 in (Note 1) | CX-482 | CX-482-P | |
| | | 100 mm 3.937 in (Note 2) | CX-424 | CX-424-P | |
| Diffuse reflective | | 300 mm 11.811 in (Note 2) | CX-421 | CX-421-P | Infrared LED |
| Diffuse r | | 800 mm 31.496 in (Note 2) | CX-422 | СХ-422-Р | |
| Narrow-view | | 70 to 200 mm 2.756 to 7.874 in (Note 2) | CX-423 | СХ-423-Р | Red LED |
| ctive Small spot Narrow-view | | | CX-441 | CX-441-P | |
| nge refle | | 2 to 50 mm 0.079 to 1.969 in | CX-443 | СХ-443-Р | Ded LED |
| Adjustable range reflective | | 15 to 100 mm 0.591 to 3.937 in | CX-444 | СХ-444-Р | - Red LED |
| Adju | | 20 to 300 mm 0.787 to 11.811 in | CX-442 | CX-442-P | |

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets.

Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-230** reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in 'A' of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.

| Sensina | | | | | | |
|-------------------------------|-----------|---|---------------------------------|----------------------------------|-------------------------------------|--|
| | | | CX-491 | CX-493 | CX-481 | CX-482 |
| Sensing | Π | А | 3 m 9.843 ft | 5 m 16.404 ft | 50 to 500 mm 1.969 to 19.685 in | 0.1 to 2 m 0.328 to 6.562 ft |
| Setting range | _H | В | 0.1 to 3 m 0.328 to 9.843 ft | 0.1 to 5 m 0.328 to 16.404 ft | 100 to 500 mm 3.937 to 19.685 in | 0.8 to 2 m 2.625 to 6.562 ft |
| of the reflector: B Sensor | Reflector | | | | | |

2) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (200×200 mm 7.874×7.874 in) as the object.

ORDER GUIDE

$0.5\ m\ 1.640\ ft\ /\ 5\ m\ 16.404\ ft\ cable\ length\ type,\ M8\ plug-in\ connector\ type,\ M12\ pigtailed\ type$

0.5 m 1.640 ft / 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft), M8 plug-in connector type and M12 pigtailed type are available.

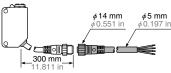
| | Туре | Output | Standard | 0.5 m 1.640 ft cable length type | 5 m 16.404 ft cable length type | M8 plug-in connector type (Note) | M12 pigtailed type (Note) |
|-----------|--------------------------------|-----------------|----------|----------------------------------|---------------------------------|----------------------------------|------------------------------|
| Thru-beam | | NPN output type | CX-411 | CX-411-C05 | CX-411-C5 | CX-411-Z | CX-411-J |
| | | PNP output type | CX-411-P | CX-411-P-C05 | CX-411-P-C5 | CX-411-P-Z | CX-411-P-J |
| Thru-beam | Long sensing | NPN output type | CX-412 | CX-412-C05 | CX-412-C5 | CX-412-Z | CX-412-J |
| | range | PNP output type | CX-412-P | CX-412-P-C05 | CX-412-P-C5 | CX-412-P-Z | CX-412-P-J |
| | With polarizing | NPN output type | CX-491 | CX-491-C05 | CX-491-C5 | CX-491-Z | CX-491-J |
| | filters | PNP output type | CX-491-P | CX-491-P-C05 | CX-491-P-C5 | CX-491-P-Z | CX-491-P-J |
| | Long sensing | NPN output type | CX-493 | CX-493-C05 | CX-493-C5 | CX-493-Z | CX-493-J |
| Retro- | range | PNP output type | CX-493-P | CX-493-P-C05 | CX-493-P-C5 | CX-493-P-Z | CX-493-P-J |
| eflective | For transparent object sensing | NPN output type | CX-481 | CX-481-C05 | CX-481-C5 | CX-481-Z | CX-481-J |
| | | PNP output type | CX-481-P | CX-481-P-C05 | CX-481-P-C5 | CX-481-P-Z | CX-481-P-J |
| | | NPN output type | CX-482 | CX-482-C05 | CX-482-C5 | CX-482-Z | CX-482-J |
| | | PNP output type | CX-482-P | CX-482-P-C05 | CX-482-P-C5 | CX-482-P-Z | CX-482-P-J |
| | | NPN output type | CX-424 | CX-424-C05 | CX-424-C5 | CX-424-Z | CX-424-J |
| | | PNP output type | CX-424-P | CX-424-P-C05 | CX-424-P-C5 | CX-424-P-Z | CX-424-P-J |
| | fleative | NPN output type | CX-421 | CX-421-C05 | CX-421-C5 | CX-421-Z | CX-421-J |
| muse re | enective | PNP output type | CX-421-P | CX-421-P-C05 | CX-421-P-C5 | CX-421-P-Z | CX-421-P-J |
| | | NPN output type | CX-422 | CX-422-C05 | CX-422-C5 | CX-422-Z | CX-422-J |
| | | PNP output type | CX-422-P | CX-422-P-C05 | CX-422-P-C5 | CX-422-P-Z | CX-422-P-J |
| | Nama | NPN output type | CX-423 | CX-423-C05 | CX-423-C5 | CX-423-Z | CX-423-J |
| | Narrow-view | PNP output type | CX-423-P | CX-423-P-C05 | CX-423-P-C5 | CX-423-P-Z | CX-423-P-J |
| | Omenille an est | NPN output type | CX-441 | | | CX-441-Z | |
| | Small spot | PNP output type | CX-441-P | | | CX-441-P-Z | <u> </u> |
| | | NPN output type | CX-443 | | | CX-443-Z | |
| | | PNP output type | СХ-443-Р | | | CX-443-P-Z | |
| Adjustab | le range | NPN output type | CX-444 | | | CX-444-Z | |
| eflective | | PNP output type | СХ-444-Р | | | CX-444-P-Z | |
| | | NPN output type | CX-442 | | | CX-442-Z | |
| | - | PNP output type | CX-442-P | | | CX-442-P-Z | |

Note : Please order the suitable mating cable separately for M8 plug-in connector type and M12 pigtailed type.

• Mating cables (2 cables are required for the thru-beam type.)

| | Туре | Model No. | Cable length | Description | |
|----------------------------------|----------|------------|----------------------|-----------------------------|----------|
| J-in /pe | Straight | CN-24A-C2 | 2 m 6.562 ft | | |
| For M8 plug-in connector type | Straight | CN-24A-C5 | 5 m 16.404 ft | Can be used with all models | |
| r M8 nnec | Elbow | CN-24AL-C2 | 2 m 6.562 ft | | |
| Fo | Elbow | CN-24AL-C5 | 5 m 16.404 ft | | 9 |
| type | 2-core | CN-22-C2 | 2 m 6.562 ft | For thru-beam type emitter | <u>φ</u> |
| 2 ed tyj | 2-0016 | CN-22-C5 | 5 m 16.404 ft | (2-core) | |
| For M12 pigtailed | 4-core | CN-24-C2 | 2 m 6.562 ft | Can be used with all models | |
| Pić | 4-0016 | CN-24-C5 | 5 m 16.404 ft | Can be used with all models | |

Mating cables • CN-24A-C2 • CN-24AL-C2 • CN-24A-C5 • CN-24AL-C5 • CN-24C5 • CN-24C2, CN-22-C5 CN-24-C2, CN-24-C5



Package without reflector

NPN output type: CX-491-Y PNP output type: CX-491-P-Y

Accessory

RF-230 (Reflector)



OPTIONS

| Designation | Mode | l No. | | Sensin | g range | Min. sens | ing object |
|-----------------------------------|-------------|--------|---------------------------|---------------------|---------------------|---------------------------------|----------------------------------|
| Designation | Slit | Sensor | Slit size | Slit on one side | Slit on both sides | Slit on one side | Slit on both sides |
| | 00 0X 05 | CX-411 | ¢0.5 mm | 400 mm 15.748 in | 20 mm 0.787 in | (10 mm (0, 170 m | ¢0.5 mm ¢0.020 in |
| | OS-CX-05 | CX-412 | φ0.020 in | 600 mm 23.622 in | 30 mm 1.181 in | ¢12 mm <i>∲</i> 0.472 in | |
| Round slit mask /For thru-beam | OS-CX-1 | CX-411 | ¢1 mm | 900 mm 35.433 in | 100 mm 3.937 in | (10 mm (0, 170 m | ¢1 mm <i>¢</i> 0.039 in |
| type sensor only | 05-02-1 | CX-412 | φ0.039 in | 1.35 m 4.429 ft | 150 mm 5.906 in | ¢12 mm <i>∲</i> 0.472 in | ¢1.5 mm <i>¢</i> 0.059 in |
| , - , | OS-CX-2 | CX-411 | ¢2 mm ¢0.079 in | 2 m 6.562 ft | 400 mm 15.748 in | ¢12 mm <i>¢</i> 0.472 in | ¢2 mm <i>¢</i> 0.079 in |
| | | CX-412 | | 3 m 9.843 ft | 600 mm 23.622 in | | ¢3 mm <i>¢</i> 0.118 in |
| | | CX-411 | 0.5×6 mm | 2 m 6.562 ft | 400 mm 15.748 in | (10 mm (0 170 m | 0.5×6 mm |
| Rectangular | OS-CX-05×6 | CX-412 | 0.020 $	imes$ 0.236 in | 3 m 9.843 ft | 600 mm 23.622 in | ¢12 mm <i>∲</i> 0.472 in | 0.020	imes 0.236 in |
| slit mask | OS-CX-1×6 | CX-411 | 1×6 mm | 3 m 9.843 ft | 1 m 3.281 ft | (10 mm (0, 170 m | 1×6 mm |
| For thru-beam type sensor | 05-04-1 × 6 | CX-412 | 0.039 $	imes$ 0.236 in | 4.5 m 14.764 ft | 1.5 m 4.921 ft | ¢12 mm <i>∲</i> 0.472 in | 0.039 	imes 0.236 in |
| only | | CX-411 | 2×6 mm | 5 m 16.404 ft | 2 m 6.562 ft | (10 mm (0, 170 m | 2×6 mm |
| | OS-CX-2×6 | CX-412 | 0.079 × 0.236 in | 7.5 m 24.606 ft | 3 m 9.843 ft | ¢12 mm <i>∲</i> 0.472 in | 0.079 × 0.236 in |

| Designation | Мос | lel No. | Sensing range | Min. sensing object | |
|-----------------------------------|-----------------------------------|------------------------|--|-------------------------------------|--|
| Interference prevention filter | | CX4-V tical) | 5 m 16.404 ft (Note 1) | φ12 mm φ0.472 in (Note 1) | |
| (For CX-441 □) only | PF-CX4-H (Horizonal) CX-491 | | | | |
| | DE 010 | CX-491 | 1 m 3.281 ft (Note 2) | | |
| | | CX-493 | 1.5 m 4.921 ft (Note 2) | ¢30 mm <i>¢</i> 1.181 in | |
| | RF-210 CX-481 | | | φ30 mm φ1.181 m | |
| Reflector / For retro- | | CX-482 | 0.1 to 0.6 m 0.328 to 1.969 ft (Note 2) | | |
| reflective type sensor only | | CX-491 | 1.5 m 4.921 ft (Note 2) | | |
| (concor chily 7 | RF-220 | CX-493 | 3 m 9.843 ft (Note 2) | ¢35 mm <i>∳</i> 1.378 in | |
| | nr-220 | CX-481 | 50 to 300 mm 1.969 to 11.811 in (Note 2) | φ55 mm φ1.576 m | |
| | | CX-482 | 0.1 to 1.3 m 0.328 to 4.265 ft (Note 2) | | |

Notes: 1) Value when attached to both sides.

Yaue when attached to both sides.
 Set the distance between the CX-491□//493□ and the reflector to 0.1 m 0.328 ft or more. However, see the table below for CX-48□. The sensing range 'A' may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.

_

Sensing range: A 7 object Ш Setting range Ĺ of the reflector: B Sensor Reflector

| Model | No. | • | |
|---------|---|------------------------------------|-------------------------------------|
| Sensor | Reflector RF-220 RF-220 RF-210 | A | В |
| CX-481 | RF-220 | 50 to 300 mm 1.969 to 11.811 in | 100 to 300 mm 3.937 to 11.811 in |
| CX-482 | RF-220 | 0.1 to 1.3 m 0.328 to 4.265 ft | 0.5 to 1.3 m 1.640 to 4.265 ft |
| C⊼-402⊡ | RF-210 | 0.1 to 0.6 m 0.328 to 1.969 ft | 0.3 to 0.6 m 0.984 to 1.969 ft |

Round slit mask

• OS-CX-Fitted on the front face of the sensor with one-touch.



Rectangular slit mask

 $\cdot \text{OS-CX-} \times 6$

Fitted on the front face of the sensor with one-touch.



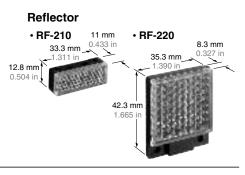
Interference prevention filter

- PF-CX4-V
- PF-CX4-H

Two sets of $\textbf{CX-441}\square$ can be mounted close together.

Interference prevention filter





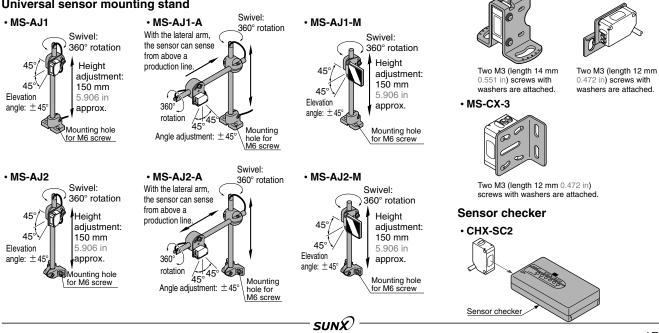


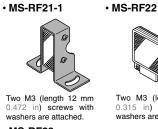
OPTIONS

| Designation | Model No. | Description | | | | | |
|---------------------|-----------|---|--|---|--|--|--|
| Reflector | MS-RF21-1 | Protective mounting brac It protects the reflector fr | | | | | |
| mounting bracket | MS-RF22 | | For RF-220 | | | | |
| DIACKEL | MS-RF23 | For RF-230 | | | | | |
| | RF-11 | • Sensing range: 0.5 m 1.640 ft [CX-491]] 0.8 m 2.625 ft [CX-493]] | | Ambient temperature: -25 to + 50 °C -13 to + 122 °F Ambient humidity: 35 to 85 % RH Jotes: 1) Keep the tape free from | | | |
| Reflective tape | RF-12 | • Sensing range: 0.7 m 2.297 ft [CX-491]] 1.2 m 3.937 ft [CX-493]] 0.1 to 0.6 m 0.328 to 1.969 ft [CX-482]] | stress. If it is pressed much, its capability deteriorate. 2) Do not cut the tape. deteriorate the set | | | | |
| | RF-13 | • Sensing range: 0.5 m 1.640 ft [CX-491] 0.8 m 2.625 ft [CX-493] | | | | | |
| | MS-CX2-1 | Foot angled mounting brack It can also be used for mour | | | | | |
| Sensor | MS-CX2-2 | Foot biangled mounting brack It can also be used for mour | | | | | |
| mounting bracket | MS-CX2-4 | Protective mounting bracke | ŧ | The thru-beam type sensor needs two brackets. | | | |
| | MS-CX2-5 | Back biangled mounting bra | acket | | | | |
| | MS-CX-3 | Back angled mounting brac | ket | | | | |
| | MS-AJ1 | Horizontal mounting type | | Basic assembly | | | |
| Universal | MS-AJ2 | Vertical mounting type | | Dusic assembly | | | |
| sensor | MS-AJ1-A | Horizontal mounting type | | Lateral arm assembly | | | |
| mounting stand | MS-AJ2-A | Vertical mounting type | | | | | |
| otanu | MS-AJ1-M | Horizontal mounting type | | Assembly for reflector | | | |
| | MS-AJ2-M | Vertical mounting type | | | | | |
| Sensor checker | CHX-SC2 | It is useful for beam aligr optimum receiver position is | | | | | |

Notes: 1) The plug-in connector type sensor does not allow use of some sensor mounting brackets because of the protrusion of the connector.

Universal sensor mounting stand





Reflector mounting bracket

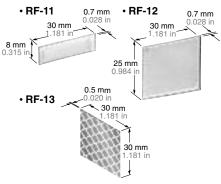
Two M3 (length 8 mm 0.315 in) screws with washers are attached.

MS-RF23



Two M4 (length 10 mm 0.394 in) screws with washers are attached.

Reflective tape



Sensor mounting bracket

• MS-CX2-1

e a

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

Two M3 (length 12 mm 0.472 in) screws with washers are attached. • MS-CX2-4

• MS-CX2-5

• MS-CX2-2



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SPECIFICATIONS

| \mathbb{N} | | _ | Thru- | beam | | Retrore | eflective | | | D.11 | | |
|---------------|-----------------------------|--------------------------|---|---|---|---------------------------|---|---|---|-------------------------------|------------------------------|--|
| | | Туре | | Long sensing range | With polarizing filters | Long sensing range | For transparent | t object sensing | | Diffuse | reflective | Narrow-view |
| | 2 Š | NPN output | CX-411 | CX-412 | CX-491 | CX-493 | CX-481 | CX-482 | CX-424 | CX-421 | CX-422 | CX-423 |
| Item | Model No. | PNP output | CX-411-P | CX-412-P | CX-491-P | СХ-493-Р | CX-481-P | CX-482-P | СХ-424-Р | CX-421-P | СХ-422-Р | CX-423-P |
| Sen | sing range | 1 | 10 m 32.808 ft | 15 m 49.213 ft | 3 m 9.843 ft (Note 1) | 5 m 16.404 ft (Note 1) | 50 to 500 mm 1.969 to 19.685 in (Note 1) | 0.1 to 2 m 0.328 to 6.562 ft (Note 1) | 100 mm 3.937 in (Note 2) | 300 mm 11.811 in (Note 2) | 800 mm 31.496 in (Note 2) | 70 to 200 mm 2.756 to 7.874 in (Note 2) |
| Sen | sing object | | | | ∮50 mm ∮1.969 in or more opaque, translucent or specular object (Note 1) | or more opaque or | ϕ 50 mm ϕ or more transtranslucent opaque obj | nsparent, or | | que, transluc parent objec | | Opaque, translucent or transparent object (Min. sensing object: \$0.5 mm \$0.020 in copper wire |
| Hyst | teresis | | | - | | | _ | | 15 % | % or less of c | peration dist | ance |
| Repea | atability (perpend | dicular to sensing axis) | | | 0.5 mm 0.0 | 20 in or less | | | 1 mi | m 0.039 in o i | r less | 0.5 mm 0.020 in or less |
| Sup | ply voltage | | | | | 12 to 24 V | DC ± 10 % | Ripple P-P 1 | 0 % or less | | | |
| Curr | ent consun | nption | Emitter: 20 mA or less Receiver: 20 mA or less | Emitter: 25 mA or less Receiver: 20 mA or less | | 20 mA or les | 5 | 25 mA or less | 2 | 25 mA or less | 5 | 20 mA or less |
| Outp | out | | • Maxi • Appl | n-collector tra imum sink cur ied voltage: 3 dual voltage: | rrent: 100 mA 0 V DC or les 1 V or less (a | | | • Maxi • Appl | ut type> n-collector transistor imum source current: 100 mA lied voltage: 30 V DC or less (between output and + V) idual voltage: 1 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) | | | |
| | Output ope | eration | | | | Switc | hable either L | ight-ON or D | ark-ON | | | |
| | Short-circu | uit protection | | Incorporated | | | | | | | | |
| Res | ponse time | | | | | | 1 ms | or less | | | | |
| Ope | ration indic | ator | | Orange | LED (lights u | p when the c | output is ON) | (incorporated | on the receiv | ver for thru-b | eam type) | |
| Stab | ility indicat | or | Green LED | (lights up und | ler stable ligh | it received co | ndition or stat | ole dark condi | tion)(incorpor | rated on the r | eceiver for th | ru-beam type) |
| Pow | er indicator | r | Green LED (lights is ON) (incorporate | up when the power ed on the emitter) | | | | | | | | |
| Sen | sitivity adju | ster | | | Continuousl | y variable ac | ljuster (incorp | orated on the | receiver for the | hru-beam typ | e) | |
| | omatic inter ention func | | Two units of sensors can be mounted close together with interference preven- tion filters. (Sensing range: 5 m 16.404 ft) | | | Incorpo | rated (Two u | nits of sensor | s can be mo | unted close t | together.) | |
| | Protection | | | | 1 | | IP67 | (IEC) | | | | |
| | Ambient te | emperature | - 25 to | +55 ℃ -1 | 3 to + 131 °I | F (No dew co | ndensation o | r icing allowe | d), Storage: | -30 to + 7 | 70 °C − 22 to | o + 158 °F |
| resistance | Ambient hu | umidity | | | | 35 to 8 | 35 % RH, Sto | rage: 35 to 8 | 5 % RH | | | |
| esist | Ambient ill | uminance | | Sunlight:10 | ,000 ℓ x at th | ne light-receiv | ring face, Inca | andescent lig | ht: 3,000 ℓx | at the light-re | eceiving face | |
| | EMC | | | | | | EN 60 | 947-5-2 | | | | |
| Imer | Voltage wit | thstandability | | 1,000 | OVAC for or | ne min. betwe | en all supply | terminals co | nnected toge | ther and end | losure | |
| Environmental | Insulation I | resistance | | 20 M , or m | ore, with 250 | V DC megg | er between al | Il supply term | inals connec | ted together | and enclosur | e |
| | Vibration re | esistance | 10 to | 500 Hz frequ | uency, 1.5 mr | n 0.059 in d a | ouble amplitud | de (10 G max | .) in X, Y and | d Z directions | s for two hour | s each |
| Ì | Shock resi | stance | | 5 | 00 m/s² acce | leration (50 C | approx.) in 1 | X, Y and Z di | rections for th | hree times ea | ach | |
| Emit | tting eleme | nt (modulated) | Red LED | Infrared LED | Red | LED | | | Infrared LED | | | Red LED |
| Mate | erial | | Enclosure: F | PBT (polybuty | lene terepht | nalate), Lens: | acrylic (CX-4 | 8: polycarb | onate), Front | cover: acryli | c (CX-48 ⊡: p | olycarbonate) |
| Cab | | | | | • | | | r: 2-core) cab | | | • • | . , |
| | le extensio | n | Extensior | | | • | | m ² , or more, | | | • | d receiver) |
| Weig | | | | • | | • | | ru-beam type | | | | , |
| | essories | | | | | • • • • | flector): 1 pc. | | | | | _ |
| | | onsing range and | the sensing | n object of th | e retroreflec | | | ified for the I | BF-230 refle | ctor. The ser | nsing range i | renresents th |

Notes: 1) The sensing range and the sensing object of the retroreflective type sensor are specified for the **RF-230** reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in 'A' of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.

| range: A | | CX-491 | CX-493 | CX-481 | CX-482 |
|--------------------------------------|---|---------------------|---|-------------------------------------|---------------------------------|
| Sensing object | А | 3 m 9.843 ft | 5 m 16.404 ft | 50 to 500 mm 1.969 to 19.685 in | 0.1 to 2 m 0.328 to 6.562 ft |
| Setting range of the reflector: B | | | 0.1 to 5 m 0.328 to 16.404 ft | 100 to 500 mm 3.937 to 19.685 in | |

Sensor Reflector

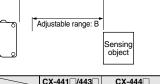
2) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper ($200 \times 200 \text{ mm } 7.874 \times 7.874 \text{ in}$) as the object. 3) If slit masks (optional) are fitted, an object of $\phi 0.5 \text{ mm } \phi 0.020 \text{ in}$ (using round slit mask) can be detected.



SPECIFICATIONS

| | Туре | Adjustable range reflective | | | | |
|--------------------------|---|---|--|--|--|--|
| `` | ਤੋਂ NPN output | Small spot CX-441 | CX-443 | CX-444 | CX-442 | |
| Iten | | CX-441 | CX-443 CX-443-P | CX-444 CX-444-P | CX-442 CX-442-P | |
| | ustable range (Note 1) | - | .787 to 1.969 in | 20 to 100 mm 0.787 to 3.937 in | | |
| | ng range (with white non-glossy paper) | | | 15 to 100 mm 0.591 to 3.937 in | | |
| | teresis | | | | 5 % or less of operation distance | |
| | eatability | Along sensing axis: 1 mm 0.03 | • | nsing axis: 0.2 mm 0.008 in or les | | |
| · · | ply voltage | Along sensing axis. 1 min 0.00 | • | Ripple P-P 10 % or less | ss (with white non-glossy paper | |
| | rent consumption | | | A or less | | |
| Output | | <npn output="" type=""> <pnp output="" type=""> NPN open-collector transistor PNP open-collector transistor • Maximum sink current: 100 mA • Maximum source current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Maximum source current: 100 mA • Residual voltage: 1 V or less (at 100 mA sink current) • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 1 V or less (at 16 mA sink current) • Avainum source current: 100 mA • 0.4 V or less (at 16 mA sink current) • Avainum source current:</pnp></npn> | | | | |
| | Output operation | | Switchable either Detec | tion-ON or Detection-OFF | | |
| | Short-circuit protection | Incorporated | | | | |
| Res | ponse time | 1 ms or less | | | | |
| Оре | eration indicator | Orange LED (lights up when the output is ON) | | | | |
| Stal | pility indicator | Green LED (lights up under stable operating condition) (Note 2) | | | | |
| Dist | ance adjuster | 5-turn mechanical adjuster | | | | |
| Sen | sing mode | BGS / FGS functions Switchable with wiring of sensing mode selection input | | | | |
| Autom | atic interference prevention function (Note 3) | Incorporated | | | | |
| | Protection | | IP67 | 7 (IEC) | | |
| e | Ambient temperature | - 25 to $+$ 55 °C $-$ 13 to $+$ | 131 °F (No dew condensation of | or icing allowed), Storage: -30 t | to +70 ℃ -22 to +158 ℃ | |
| Environmental resistance | Ambient humidity | | 35 to 85 % RH, Sto | orage: 35 to 85 % RH | | |
| resis | Ambient illuminance | Sunlight:10,000 ℓ | x at the light-receiving face, Inc | andescent light: 3,000 ℓ x at the l | light-receiving face | |
| ental | EMC | EN 60947-5-2 | | | | |
| onme | Voltage withstandability | 1,000 V AC | for one min. between all supply | r terminals connected together an | nd enclosure | |
| Envir | Insulation resistance | $20~{ m M}_{\odot}$, or more, with $250~{ m V}$ DC megger between all supply terminals connected together and enclosure | | | | |
| ۳ (| Vibration resistance | 10 to 500 Hz frequency, 3 mm 0.118 in double amplitude in X, Y and Z directions for two hours each | | | | |
| | Shock resistance | 500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each | | | | |
| Emi | tting element | Red LED (modulated) | | | | |
| Spo | t diameter | ϕ 2 mm ϕ 0.079 in approx. (at 50 mm 1.969 in distance) | ϕ 6.5 mm ϕ 0.256 in approx. (at 50 mm 1.969 in distance) | ϕ 9 mm ϕ 0.354 in approx. (at 100 mm 3.937 in distance) | □15 mm □0.591 in approx. (at 300 mm 11.811 in distance) | |
| Mat | erial | Enclosure: PBT (Polybutylene terephthalate), Front cover: Polycarbonate, Indicator cover: Polycarbonate | | | | |
| Cable | | 0.2 mm ² 4-core cabtyre cable, 2 m 6.562 ft long | | | | |
| Cable extension | | Extension up to total 100 m 328.084 ft is possible with 0.3 mm ² , or more, cable. | | | | |
| Wei | ght | | 55 g | approx. | | |
| Note | distance adjuster. The 0.591 in, CX-442(-P): 2 2) Refer to 'Stability indie of operation indicator. 3) Note that detection ma | stands for the maximum sensi sensor can detect an object a 0 mm 0.787 in], or more, away. cator' (p.182) of ' PRECAUTION by be unstable depending on that this product is mounted, be | 2 [°] mm [°] 0.079 in [CX-444(-P): 1 IS FOR PROPER USE' for the e mounting conditions or the s | details ensing | | |

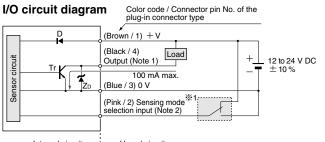
object. In the state that this product is mounted, be sure to check the operation with the actual sensing object.



| | CX-441□/443□ | CX-444 | CX-442 |
|---|----------------------------------|--------|------------------------------------|
| А | 2 to 50 mm 0.079 to 1.969 in | | 20 to 300 mm 0.787 to 11.811 in |
| В | 20 to 50 mm 0.787 to 1.969 in | | 40 to 300 mm 1.575 to 11.811 in |

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type



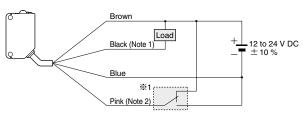
Internal circuit - Users' circuit

- Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.
 - 2) Sensing mode selection input is incorporated only for the CX-44 adjustable range reflective type. When using the CX-44, be sure to wire the sensing mode selection input (pink / 2).

| ; | % 1 | |
|---|---|--|
| | \bullet Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to $+\rm V$ | |
| [| Symbols D : Reverse supply | |

ion diode ZD: Surge absorption zener diode Tr : NPN output transistor

Wiring diagram

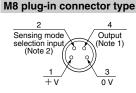


Notes: 1) The emitter of the thru-beam type sensor does not incorporate the black wire. 2) The pink wire is incorporated only for the CX-44 adjustable range reflective type. When using the CX-44 be sure to wire the pink wire.

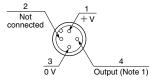
Ж1

Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to +V

Connector pin position

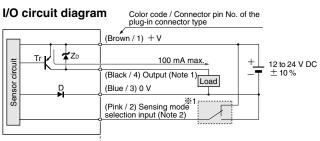


M12 pigtailed type



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output. Sensing mode selection input is incorporated only for the CX-44 adjustable range reflective type. When using the CX-44 be sure to wire the sensing mode selection input (pink / 2).

PNP output type



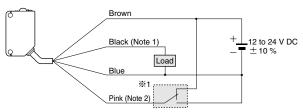
- Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.
 - 2) Sensing mode selection input is incorporated only for the CX-44 -P adjustable range reflective type. When using the CX-44 -P, be sure to wire the sensing mode selection input (pink / 2).

₩1

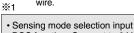
· Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to + V

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : PNP output transistor

Wiring diagram

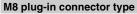


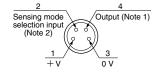
Notes: 1) The emitter of the thru-beam type sensor does not incorporate the black wire. 2) The pink wire is incorporated only for the CX-44 -P adjustable range reflective type. When using the CX-44 -P, be sure to wire the pink wire



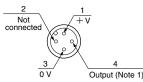


Connector pin position





M12 pigtailed type



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output. 2) Sensing mode selection input is incorporated only for the CX-44 -P adjustable range reflective type. When using the CX-44 -P, be sure to wire the sensing mode selection input (pink / 2).

400 15.748

- Right (Up)

800

177

SENSING CHARACTERISTICS (TYPICAL)

200

Left -

0

- Center

Operating point ℓ (mm in)

200

Right

400

15

200

48

(Down) Left -

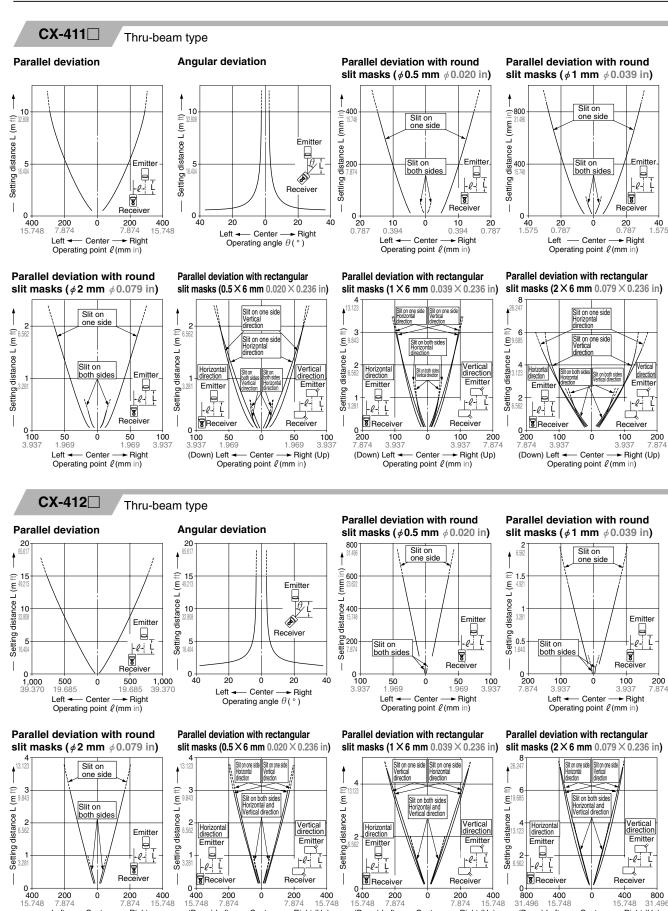
Ó

- Center

Operating point ℓ (mm in)

200

Right (Up)



400

200 7.874

(Down) Left -

ò

Center

Operating point ℓ (mm in)

200

Right (Up)

400

800 1.496

31

400

16 48

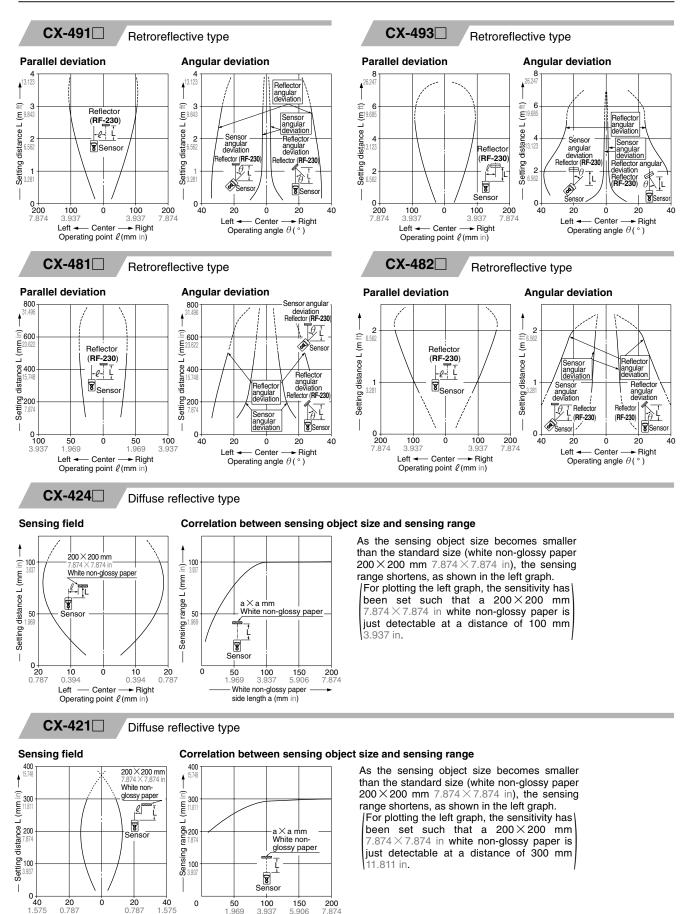
(Down) Left 🖛

0

Center

Operating point ℓ (mm in)

SENSING CHARACTERISTICS (TYPICAL)



 $sun \mathcal{N}$

White non-glossy paper

side length a (mm in)

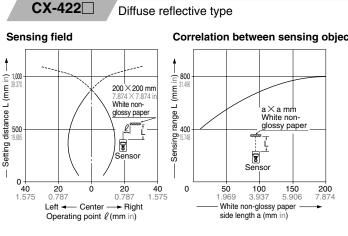
Center

Operating point l(mm in)

Left

- Right

SENSING CHARACTERISTICS (TYPICAL)



Correlation between sensing object size and sensing range

As the sensing object size becomes smaller than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph. For plotting the left graph, the sensitivity has been set such that a 200×200 mm 7.874×7.874 in white non-glossy paper is just detectable at a distance of 800 mm 31.496 in.

As the sensing object size becomes smaller

than the standard size (white non-glossy paper

 200×200 mm 7.874 \times 7.874 in), the sensing

For plotting the left graph, the sensitivity has been set such that a 200×200 mm

 7.874×7.874 in white non-glossy paper is

just detectable at a distance of 200 mm

range shortens, as shown in the left graph.



200

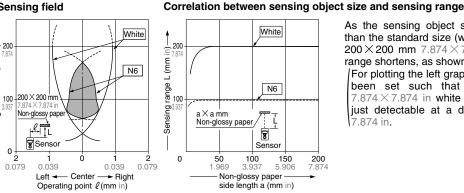
0∔ 2

0.079

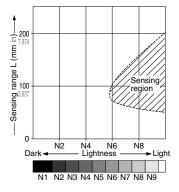
Setting distance L (mm in)

CX-423

Diffuse reflective type



Correlation between lightness and sensing range



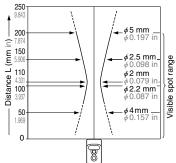
sensing The region is represented by oblique lines in the left figure.

However, the sensitivity should be set with an enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Emitted beam

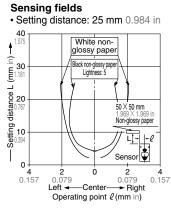
7.874 in.



SENSING CHARACTERISTICS (TYPICAL)

CX-441

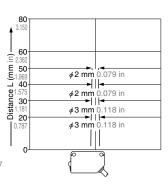
Adjustable range reflective type



Correlation between color

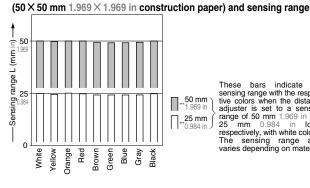
Setting distance: 50 mm 1.969 in 80 White non glossy paper (mm in) 60 ilack non-glossy pape Ligh _ distance 40 50 × 50 mm Non-glossy pape Setting 20 +6 ٢ 0 2 0.07 4 2 0.079 ò 0.157 79 0.157 -Center- Right Left -Operating point ℓ (mm in)

Emitted beam

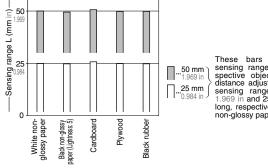


Correlation between material

(50 \times 50 mm 1.969 \times 1.969 in) and sensing range



These bars indicate the sensing range with the respec-tive colors when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white color. The sensing range also varies depending on material.



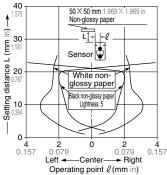
These bars indicate the sensing range with the re-spective objects when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white non-closes paper. non-glossy paper

CX-443

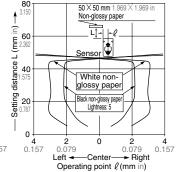
Adjustable range reflective type

Sensing fields

Setting distance: 25 mm 0.984 in

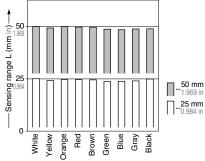


· Setting distance: 50 mm 1.969 in 80



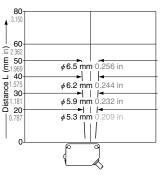
Correlation between color

(50 × 50 mm 1.969 × 1.969 in construction paper) and sensing range



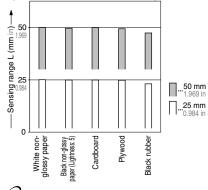
These bars indicate the sensing range with the respec-tive colors when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white color. The sensing range also varies depending on material.

Emitted beam



Correlation between material

 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in})$ and sensing range



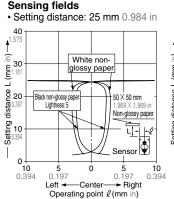
These bars indicate the sensing range with the re-spective objects when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white non-glossy paper.

SENSING CHARACTERISTICS (TYPICAL)

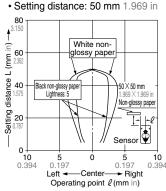
(50 \times 50 mm 1.969 \times 1.969 in construction paper) and sensing range



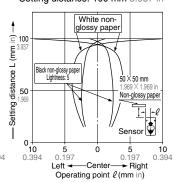
Adjustable range reflective type



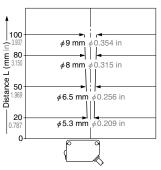
Correlation between color



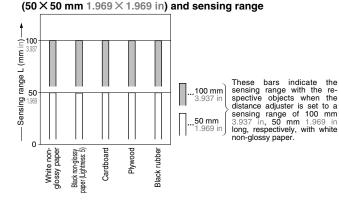
Setting distance: 100 mm 3.937 in



Emitted beam



Correlation between material



CX-442

Adjustable range reflective type

100 mm

.50 mm 1.969 in

Sensing fields

0

White Yellow Orange Red Brown Green Blue Gray Black

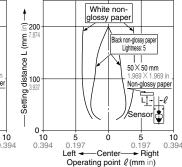
· Setting distance: 100 mm 3.937 in White non-**↑** glossv pap Setting distance L (mm Black non-glossy pape Light ess: 5 50 × 50 mm 50 Non-glossy pape Ŧ +6 Sensor 0 10 Ò 10 5 0.197 5 0.197 0 394 0.394 Left -Center Right Operating point ℓ (mm in)

Setting distance: 200 mm 7.874 in

material

These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 100 mm 3.937 in, 50 mm 1.969 in long, respectively, with white color.

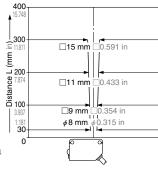
The sensing range also varies depending on



Setting distance: 300 mm 11.811 in

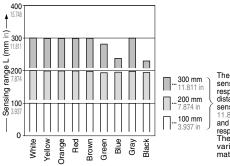
400 lack non-glossy pap Lightness: White non--= 300 11.811 1.811 200 7.874 300 glossy paper 50 × 50 mm Non-glossy pape Setting ĿĿ 100 +6 Sensor 0+ 10 70 5 0.197 Ó 5 0.197 10 0 394 0.394 Left -Center Right Operating point ℓ (mm in)

Emitted beam



Correlation between color

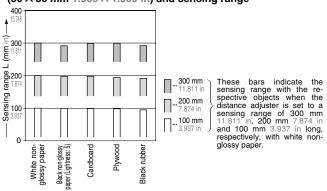
(50 × 50 mm 1.969 × 1.969 in construction paper) and sensing range



These bars indicate the sensing range with the These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 300 mm 11.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, respectively, with white color. The sensing range also varies depending on material varies material.

Correlation between material

(50 \times 50 mm 1.969 \times 1.969 in) and sensing range



PRECAUTIONS FOR PROPER USE

All models



Mounting

• The tightening torque should be 0.5 N·m or less.



This product is not a safety sensor. Its use is not

intended or designed to protect life and prevent body

injury or property damage from dangerous parts of

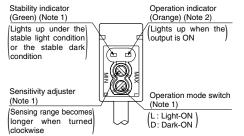
machinery. It is a normal object detection sensor.

Wiring

- · Make sure that the power supply is off while wiring.
- Take care that wrong wiring will damage the sensor.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.

CX-41 /42 CX-49 /48

Functional description



Notes: 1) Not incorporated on the thru-beam type sensor emitter.

 It is the power indicator (Green LED)(lights up when the power is ON) for the thru-beam type sensor emitter.

Operation mode switch

| Operation mode switch | Description | |
|--------------------------|---|--|
| | Light-ON mode is obtained when the operation mode switch (located on the receiver for the thru-beam type) is turned fully clockwise (L side). | |
| | Dark-ON mode is obtained when the operation mode switch (located on the receiver for the thru-beam type) is turned fully counterclockwise (D side) | |

Beam alignment

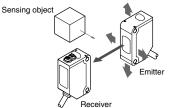
Thru-beam type sensor

- 1 Set the operation mode switch to the Light-ON mode position (L side).
- ② Placing the emitter and the receiver face to face along a straight line, move the emitter in the up, down, left and right directions, in order to determine the range of the light received condition with the help of the operation indicator (orange). Then, set the emitter at the center of this range.

- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Extension up to total 100 m 328.084 ft (thru-beam type: both emitter and receiver) is possible with 0.3 mm², or more, cable. However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

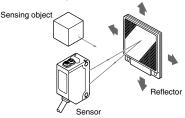
Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the sensor is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.
- This sensor is suitable for indoor use only.
- Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in direct contact with water or corrosive gas.
- Take care that the sensor does not come in direct contact with water, oil, grease or organic solvents, such as, thinner, etc.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify the sensor.
- ③ Similarly, adjust for up, down, left and right angular movement of the emitter.
- ④ Further, perform the angular adjustment for the receiver also.
- (5) Check that the stability indicator (green) lights up.
- (6) Choose the operation mode, Light-ON or Dark-ON, as per your requirement, with the operation mode switch.



Retroreflective type sensor

- ① Set the operation mode switch to the Light-ON mode position (L side).
- ② Placing the sensor and the reflector face to face along a straight line, move the reflector in the up, down, left and right directions, in order to determine the range of the light received condition with the help of the operation indicator (orange). Then, set the reflector at the center of this range.
- (3) Similarly, adjust for up, down, left and right angular movement of the reflector.
- ④ Further, perform the angular adjustment for the sensor also.
- (5) Check that the stability indicator (green) lights up
- (6) Choose the operation mode, Light-ON or Dark-ON, as per your requirement, with the operation mode switch.





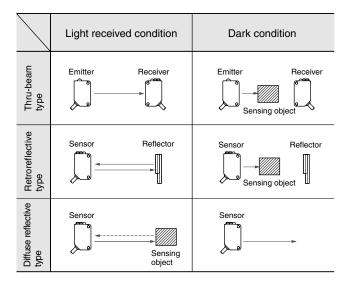
PRECAUTIONS FOR PROPER USE

CX-41 /42 CX-49 /48

Sensitivity adjustment

| Step | Sensitivity adjuster | Description | |
|------|-------------------------|---|--|
| 1 | MAX | Turn the sensitivity adjuster fully counter- clockwise to the minimum sensitivity position, MIN. | |
| 2 | MAX | In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (a) where the sensor enters the 'Light' state operation. | |
| 3 | MAX MIN | In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the 'Light' state operation and then bring it back to confirm point ^(B) where the sensor just returns to the 'Dark' state operation. /If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, the position is point ^(B) . | |
| 4 | Optimum position | The position at the middle of point ⑧ and ⑧ is the optimum sensing position. | |

Note: Use the 'minus' adjusting screwdriver (please arrange separately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster.



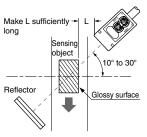
Relation between output and indicators

| In case of Light-ON | | | Sensing | In case of Dark-ON | | |
|---------------------|------------------------|--------|--------------------------|--------------------|---------------------|---------------------|
| Stability indicator | Operation indicator | Output | condition | Output | Operation indicator | Stability indicator |
| • | | ON | Stable light receiving | OFF | | • |
| | | ON | Unstable light receiving | OFF | • | |
| • | | OFF | Unstable dark receiving | ON | • | • |
| | • | | Stable dark receiving | | | • |

●, ●: lights up ●: lights off

Retroreflective type sensor (except CX-491⁽¹⁾)

- Please take care of the following points when detecting materials having a gloss.
- ① Make L, shown in the diagram, sufficiently long.
- ② Install at an angle of 10 to 30 degrees to the sensing object.



Retroreflective type sensor with polarizing filters (CX-491)

 If a shiny object is covered or wrapped with a transparent film, such as those described below, the retroreflective type sensor with polarizing filters may not be able to detect it.
 In that case, follow the steps given below.

Example of sensing objects

- Can wrapped by clear film
- Aluminum sheet covered by plastic film
- · Gold or silver color (specular) label or wrapping paper

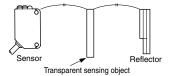
Steps

- Tilt the sensor with respect to the sensing object while fitting.
- · Reduce the sensitivity.
- · Increase the distance between the sensor and the sensing object.

Retroreflective type sensor for transparent object sensing (CX-48)

 Optimum sensing is possible when the position of the transparent sensing object is set at the center of the sensor and the reflector.
 If the sensing position is set near the sensor or the reflector, the sensing may be unstable.

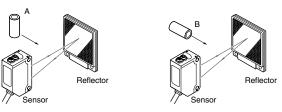
In this case, set the sensing position at the center of the sensor and the reflector.



- When the sensor detects an uneven plastic receptacle or glass bottle, the received-light amount may differ with the sensing position or direction. Adjust the sensitivity after confirming the stable sensing condition by turning the sensing object, etc.
- When sensing pipe-shaped transparent sensing object, set it in a standing, not lying, position as shown in Figure A. The sensor may fail to detect a lying object as shown in Figure B.

<Incorrect>

<Correct>



 $sun \mathcal{N}$

PRECAUTIONS FOR PROPER USE

CX-41

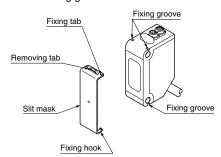
Slit mask (Optional)

• With the slit mask (**OS-CX-**), the sensor can detect a small object.

However, the sensing range is reduced when the slit mask is mounted.

How to mount

- ① Insert the fixing hook into the fixing groove.
- (2) Then, pressing the slit mask against the main unit, insert the fixing tab into the fixing groove.



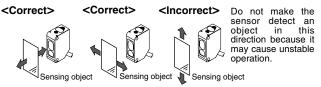
How to remove

- 1) Insert a screwdriver into the removing tab.
- 2 Pull forward while lifting the removing tab.

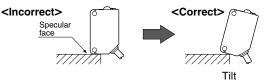
CX-44

Mounting

• Care must be taken regarding the sensor mounting direction with respect to the object's direction of movement.



- When detecting a specular object (aluminum or copper foil, etc.) or an object having a glossy surface or coating, please take care that there are cases when the object may not be detected due to a change in angle, wrinkles on the object surface, etc.
- When a specular body is present below the sensor, use the sensor by tilting it slightly upwards to avoid wrong operation.

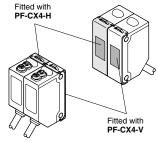


- If a specular body is present in the background, wrong operation may be caused due to a small change in the angle of the background body. In that case, install the sensor at an inclination and confirm the operation with the actual sensing object.
- Take care that there is a non-detectable area right in front of the sensor.

Interference prevention filter (Optional) (Exclusively for CX-411_)

- By mounting interference prevention filters (PF-CX4), two set of CX-411
 can be mounted close together.
 However, the sensing range is reduced when the interference
- prevention filter is mounted.
- The filters can be mounted by the same method as for the s masks.
- The two sets of sensors should be fitted with different types of interference prevention filters.

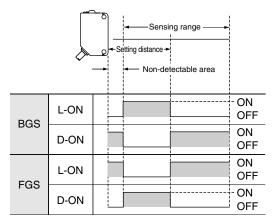
Interference prevention does not work if the filters are mounte for emitters only, receivers only or if the same model No. (interference prevention filters are mounted on both sets (sensors.



Operation mode switch

| Operation mode switch | Description |
|--------------------------|--|
| LOPD | Detection-ON mode is obtained when the operation mode switch is turned fully clockwise (L side). |
| LOPD | Detection-OFF mode is obtained when the operation mode switch is turned fully counterclockwise (D side). |

- Note: Use the 'minus' screwdriver (please arrange separately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster.
- Depending on whether you select the BGS or FGS function, the output operation changes as follows.



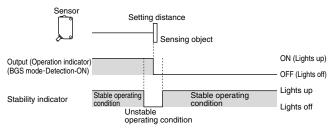
PRECAUTIONS FOR PROPER USE

CX-44

Stability indicator

 Since the CX-44 uses a 2-segment photodiode as its receiving element, and sensing is done based on the difference in the incident beam angle of the reflected beam from the sensing object, the output and the operation indicator (orange) operate according to the object distance.

Furthermore, the stability indicator (green) shows the margin of the setting distance.

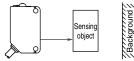


BGS / FGS functions

 This sensor incorporates BGS / FGS functions. Select either BGS or FGS function depending on the positions of the background and sensing object.

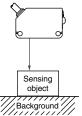
BGS function

• This function is used when the sensing object is apart from the background.



FGS function

• This function is used when the sensing object contacts the background or the sensing object is glossy, etc.



Distance adjustment

- When this product is used, be sure to carry out the distance adjustment.
- Since the distance adjuster of this sensor is a 5-turn adjuster, when the point (A) and (B) is adjusted as explained in the table right, there may be more than 1 turn between the point (A) and (B). Therefore, make
- sure to remember the turns of both points to find the optimum position.Be sure to wire the sensing mode selection input
- (Pink / 2) before distance adjustment. If the wiring is done after the distance adjustment, the sensing area is changed.
- Turn the distance adjuster gradually and lightly with a 'minus' screwdriver (please arrange separately). In order to protect itself, the distance adjuster idles if turned fully.

If the adjuster is idled when distance adjustment is done, carry out the adjustment again.

BGS function

| Step | Description | Distance adjuster |
|------|---|---------------------------------|
| 1 | Turn the distance adjuster fully counterclockwise to the minimum sensing range position. (CX-441 // 443 // 444 : 20 mm 0.787 in approx., CX-442 : 40 mm 1.575 in approx.) | |
| 2 | Place an object at the required distance from the sensor, turn the distance adjuster gradually clockwise, and find out point (A) where the sensor changes to the detecting condition. | N O F |
| 3 | Remove the object, turn the adjuster clockwise further until the sensor goes into the detecting state again. Once it has entered, turn the distance adjuster backward until the sensor returns to the non-detecting condition. This position is designated as point (B). When the sensor does not go into the detecting condition even if the adjuster is turned fully clockwise, the position where the adjuster was fully turned is regarded as the point (B). (There may be more than 1 turn between point (A) and (B), since this sensor incorporates a 5-turn) | |
| 4 | The optimum position to stably detect objects is the center point between \textcircled{B} and \textcircled{B} . | A Optimum position B F |

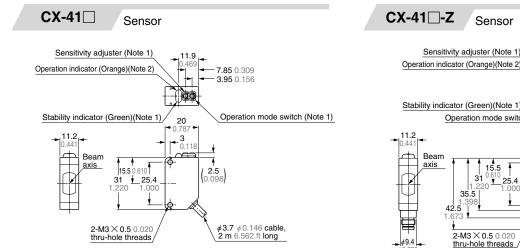
FGS function

| Step | Description | Distance adjuster |
|------|--|---------------------------------------|
| 1 | Turn the distance adjuster fully clockwise to the maximum sensing range position. (CX-441 / /443 : 50 mm 1.969 in approx., CX-444 : 100 mm 3.937 in approx., CX-442 : 300 mm 11.811 in approx.) | |
| 2 | In the state where the sensor detects the background, turn the distance adjuster gradually counterclockwise, and find out point \textcircled{O} where the sensor changes to the non-detecting condition. | NOF |
| 3 | Place an object at the required distance from the sensor, turn the adjuster counterclockwise further until the sensor goes into the non-detecting condition again. Once entered, turn the distance adjuster backward until the sensor returns to the detecting condition. This position is designated as point [®] . When the sensor does not go into the non-detecting condition even if the adjuster is turned fully counterclockwise, the position where the adjuster was fully turned is regarded as the point [®] . (There may be more than 1 turn between point [®]) and [®] , since this sensor incorporates a 5-turn) | ® F |
| 4 | The optimum position to stably detect objects is the center point between \textcircled{B} and \textcircled{B} . | Optimum position ** B N F |

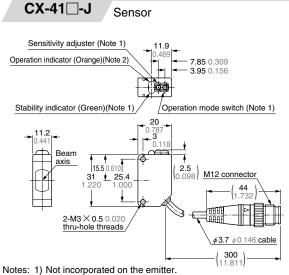
Others

 Its distance adjuster is mechanically operated. Do not drop; avoid other shocks.

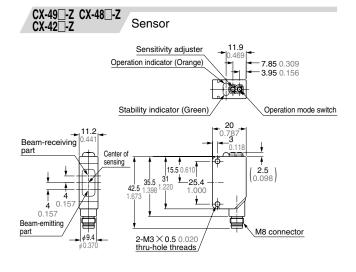
DIMENSIONS (Unit: mm in)

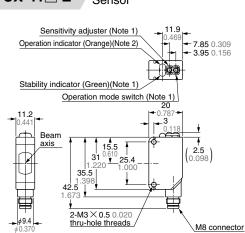


Notes: 1) Not incorporated on the emitter. 2) It is the power indicator (green) on the emitter.

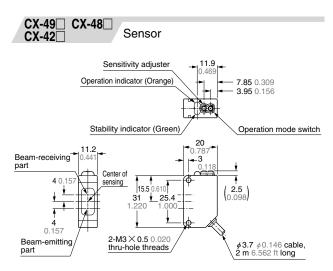


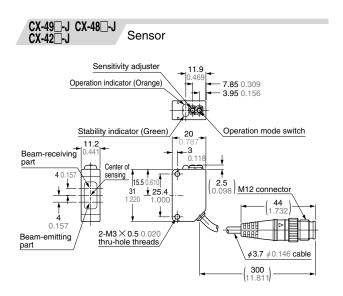
2) It is the power indicator (green) on the emitter.



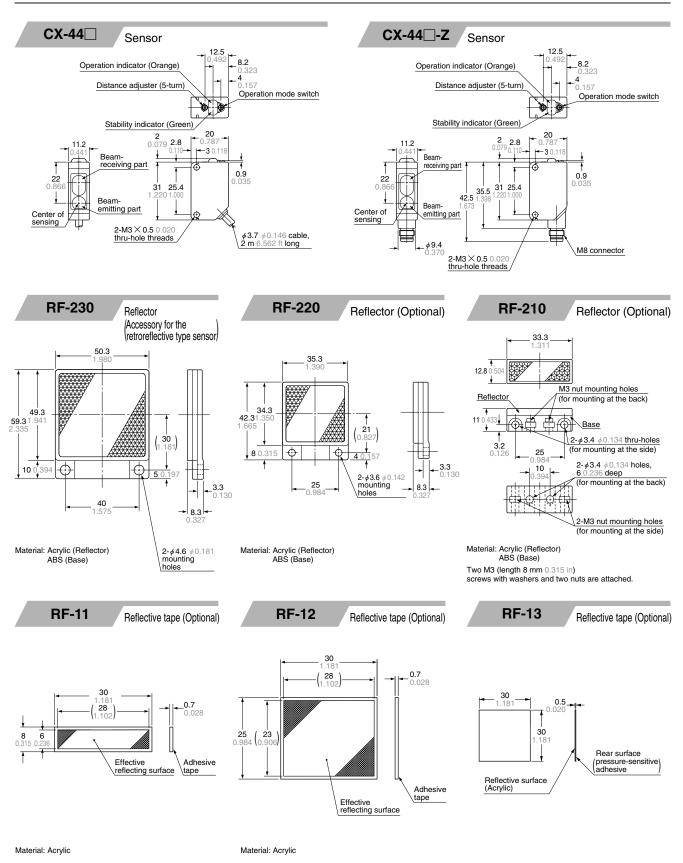


Notes: 1) Not incorporated on the emitter. 2) It is the power indicator (green) on the emitter.

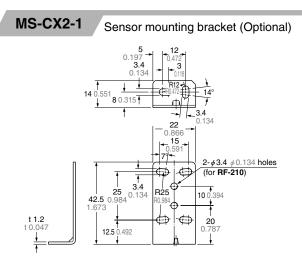




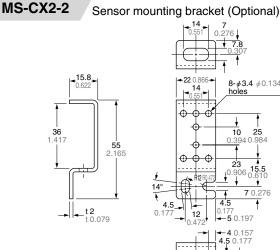
DIMENSIONS (Unit: mm in)



DIMENSIONS (Unit: mm in)



Material: Stainless steel (SUS304) Two M3 (length 12 mm 0.472 in) screws with washers are attached.



Material: Stainless steel (SUS304) Two M3 (length 12 mm 0.472 in) screws with washers are attached.



Sensor mounting bracket (Optional)

7 0.276

7.8

10 25

4.5

10 984

0.906 0.610

5 0.197

-4 0.157 4.5 0.177

7 0.276

8-*ϕ***3.4** *ϕ* 0.134

22 0.866→ 14

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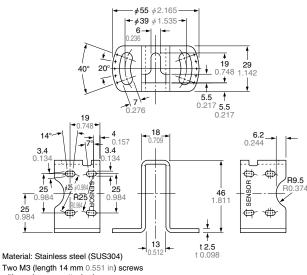
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R1:

12

Φ ф

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Assembly dimensions Mounting drawing with the receiver of CX-41

1 31 1.2

9.5 0.374

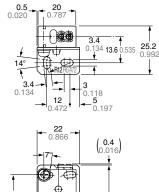
20

25

Beam axis

25.4 1.000

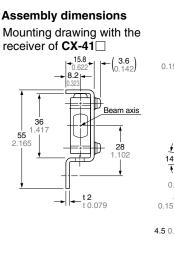
12.3 0.484

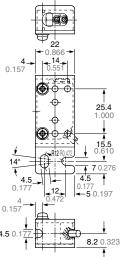


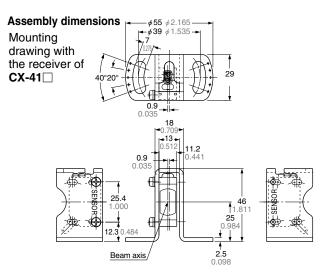
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Ð œ t 1.2

42.5 1.673



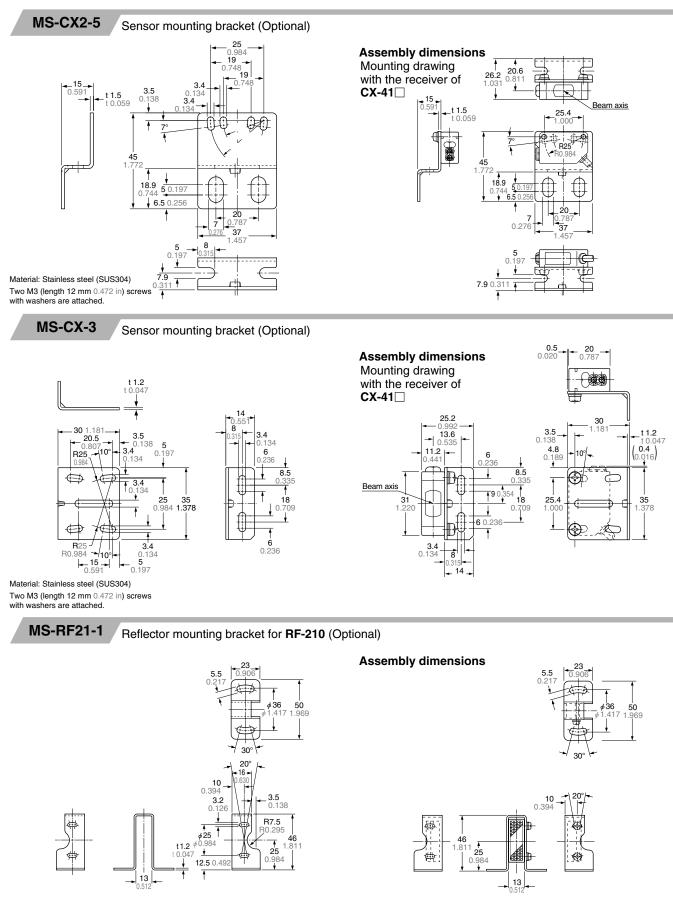




with washers are attached.

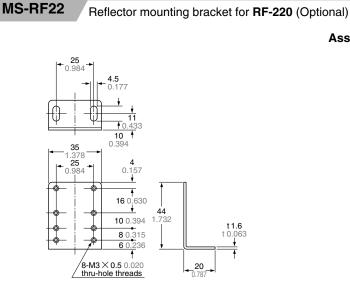
SUN \mathcal{N}

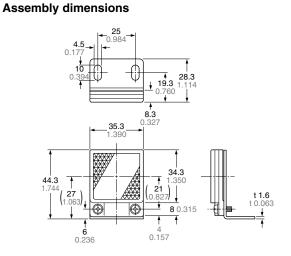
DIMENSIONS (Unit: mm in)



Material: Stainless steel (SUS304) Two M3 (length 12 mm 0.472 in) screws with washers are attached.

DIMENSIONS (Unit: mm in)



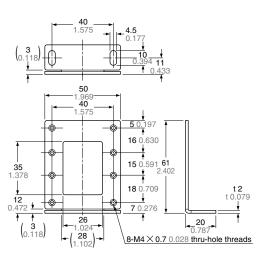


Material: Cold rolled carbon steel (SPCC)

(Uni-chrome plated) Two M3 (length 8 mm 0.315 in) screws with washers are attached.

MS-RF23

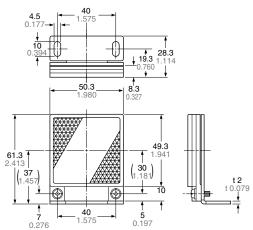
Reflector mounting bracket for RF-230 (Optional)



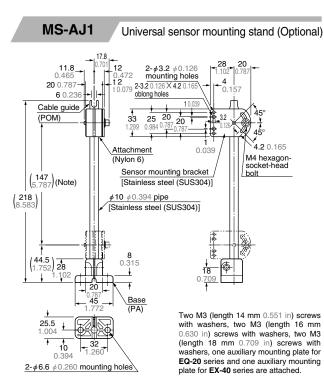
Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

Two M4 (length 10 mm 0.394 in) screws with washers are attached.

Assembly dimensions

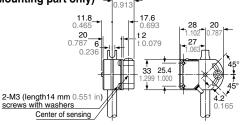


DIMENSIONS (Unit: mm in)



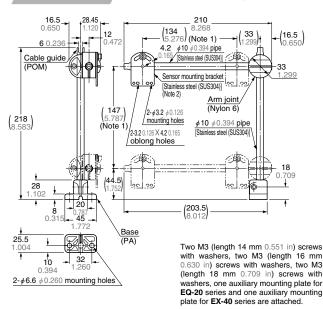
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with CX-400 series (Mounting part only) -1232

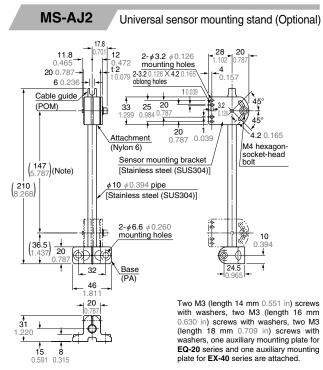


MS-AJ1-A

Universal sensor mounting stand (Optional)

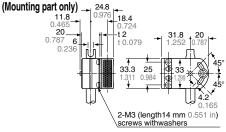


- Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.
 - Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket, sensor or reflector.



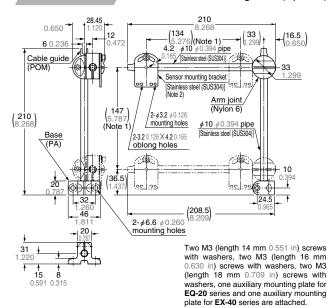
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with RF-210 (Reflector)



MS-AJ2-A

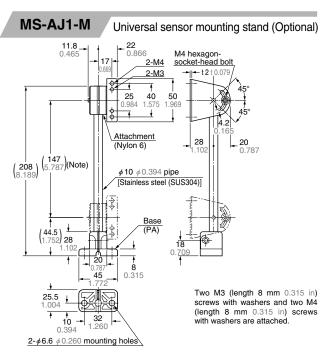
Universal sensor mounting stand (Optional)



Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

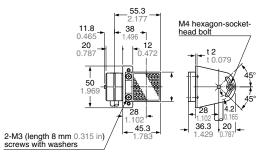
 Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket, sensor or reflector.

DIMENSIONS (Unit: mm in)



Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with RF-220 (Reflector) (Mounting part only)



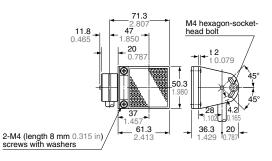
Promoting a totally lead-free working environment

Using simple packaging working to We are now eliminate the use of lead in all our in-house manufacturing waste processes such as in reflow ovens, hand soldering and substrates parts and procurement.

MS-AJ2-M Universal sensor mounting stand (Optional) 22 ^{0.866}2-M4 **11.8** 0.465 M4 hexagon-socket-head bolt 2-M3 + t 2 t 0.07 **25** 0.984 40 50 4 ŧ Attachment 28 **- 20** 0.787 (Nylon 6) $\binom{143.5}{5.650}$ (Note) **¢10** *¢*0.394 pipe Stainless steel (SUS304)] 2-\$\$6.6 \$\$\phi\$0.260\$ mounting holes $\begin{pmatrix} 40\\1.575 \end{pmatrix} \frac{1}{20}$ 32 24.5 Base (PA) 46 20 Two M3 (length 8 mm 0.315 in) screws with washers and two M4 (length 8 mm 0.315 in) screws with washers are attached. 31 Ŧ ↑ 15 0.591 8 0.315

Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with RF-230 (Reflector) (Mounting part only)



ISO 14001 environmental management system certification acquired



Our Nagoya Head Office and Factory acquired ISO 14001 certification in September 1999. Now and into the future, we will continuously improve environmental management systems based on our Environment Policy, which focuses on the promotion of environmentally friendly business activities and product development.

All information is subject to change without prior notice.